AP MINIFORT®
Telecommunications Enclosure

Owner's Manual

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AP MINIFORT ®

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Contacting Us

American Products can be contacted for any issues that arise with the supplied product.

Technical assistance is available 9am to 4pm central standard time.

- Toll Free: (855) 736-2135
- Phone: (417) 736-2135
- Fax: (417) 736-9535
- Email: Sales@amprod.us
- Web: www.amprod.us

When calling, please have available, or if faxing or emailing, be sure to provide:

- Part Number _____
- Serial Number _____
- Date of Purchase _____
- Date of Installation _____

Safety First

This publication provides a description of the American Products *AP MINIFORT®* enclosure. The mechanical descriptions, typical applications, installation instructions, safety guidelines, grounding and bonding are included.

Four types of messages may appear throughout this manual, identified by the following icons and signal words:
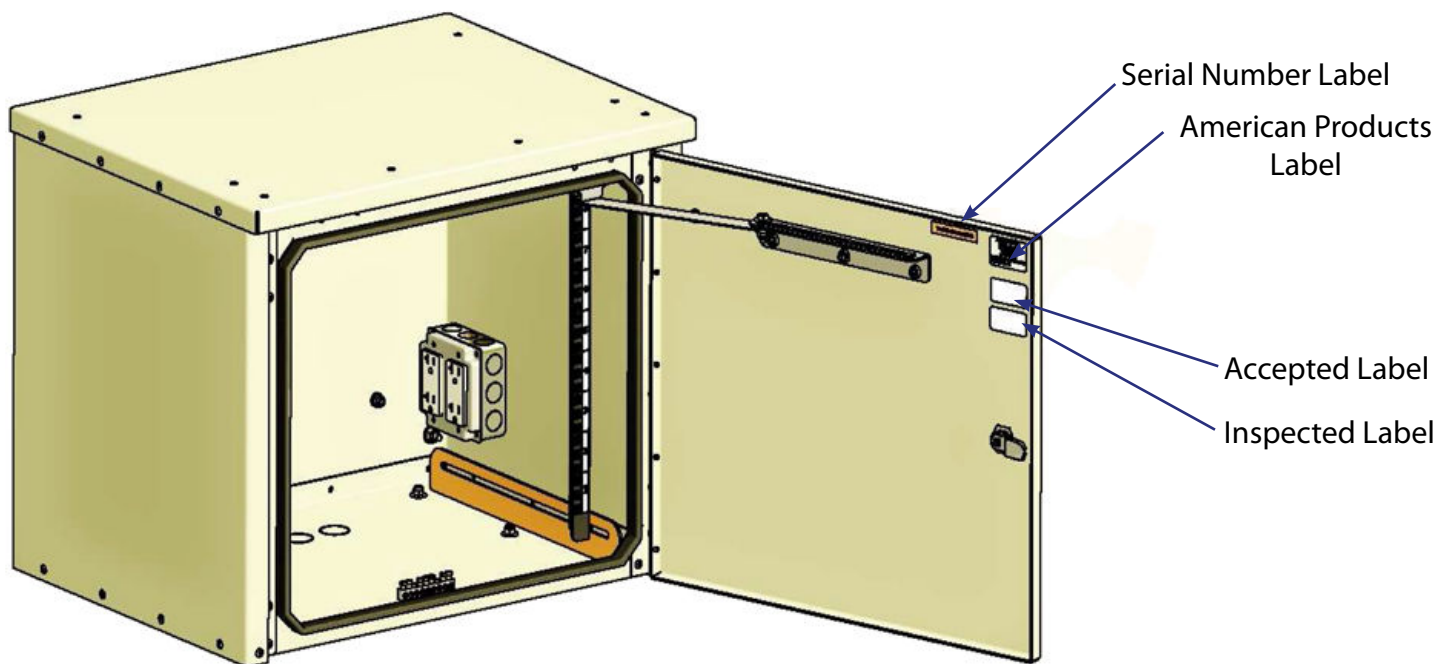
⚠	Read equipment manufacturer's manual and this material before using this product. Failure to do so can result in serious injury or death.

⚠ **DANGER**	Indicates a hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations.
⚠ **WARNING**	Indicates a hazardous situation that, if not avoided, could result in death or serious injury.
⚠ **CAUTION**	Indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.
NOTICE:	Indicates information considered important, but not hazard-related (e.g. messages relating to property damage). The safety alert symbol shall not be used with this signal word. When a signal word is used for messages relating to property damage, NOTICE is the choice of signal word.

NO JOB IS SO IMPORTANT, NO SERVICE SO URGENT THAT WE CANNOT TAKE TIME TO PERFORM ALL WORK SAFELY!

5

AP MINIFORT ®

Important Labeling Information

Serial Number Label

American Products Label

Accepted Label

Inspected Label

AP MINIFORT® Enclosure for Type 3R

Tested to Standards:
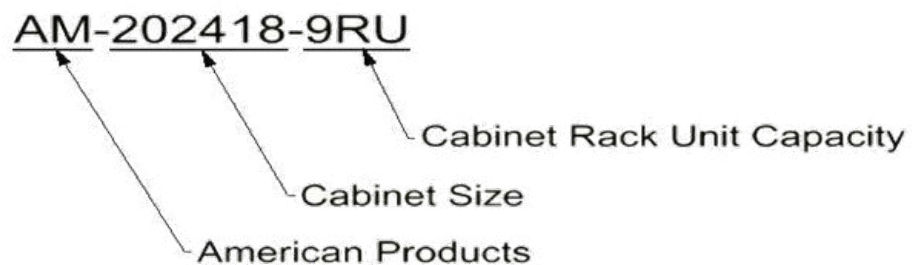UL 50, UL 50E, CSA C22.2 No. 94.1, C22.2 No.94.2

Certification Testing performed at Intertek, Plano TX.

Product Overview

- The cabinet is constructed of Aluminum\Galvanized or Stainless Steel with optional powder coat painted finish for reduced weight and superior corrosion resistance. The front door is equipped with two quarter-turn latches.

- The equipment-mounting bay has a 9RU to 24RU of vertical 19"or 23" rack space in the front of the equipment bay. The 19" or 23" rack is also adjustable from front to rear. Two door options are also available for equipment accessibility.

- The cabinet utilizes stainless steel hardware, UL recognized EPDM edge gasketing (temp range of -40F to +212 F.

- When installing cabling or equipment that enters the cabinet, Type 3R entrances, fittings or equipment is to be used to maintain the integrity of the enclosure.

- No live equipment or components are to be installed below the lowest RU rack mounting provision or on the floor of the enclosure.

- The Cabinet is designed to allow various accessories to be mounted on the enclosure to meet customer requirements. For part number structure for Parent enclosure and accessories see diagram below:

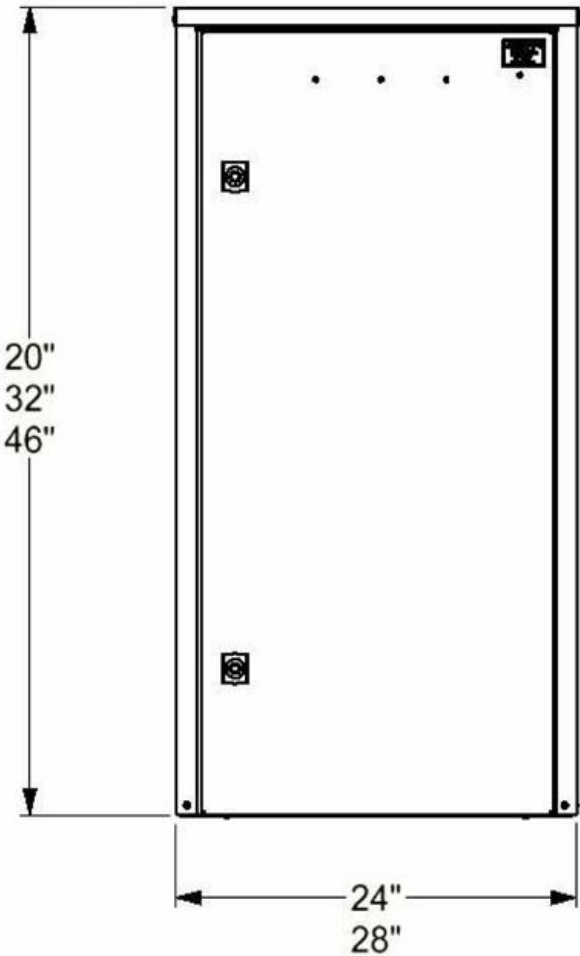### PART NUMBERING EXAMPLE

Cabinets:

AM-202418-9RU

- Cabinet Rack Unit Capacity
- Cabinet Size
- American Products

Accessories:

AM-2418-FP-115

- Accessory Size and/or Style
- Accessory Designation
- Cabinet Size for Accessory
- American Products

Product Specifications

Available Cabinet Heights — 20" 32" 46"

Available Cabinet Widths — 24" 28"
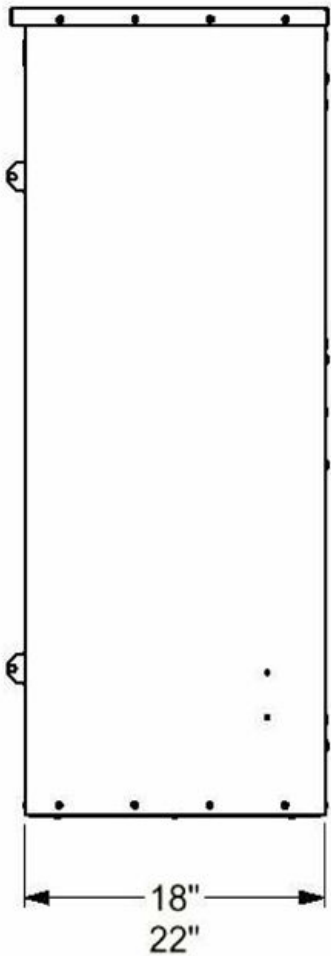
Available Cabinet Depths — 18" 22"

Options

POLE MOUNT OPTION

WALL MOUNT OPTION

MINI-FORT CABINET

WOOD BACK-BOARD OPTION

EXTRA RACK RAIL OPTION

AC OPTIONS

FAN/FILTER OPTION

FAN/FILTER OPTION

GROUND MOUNT PLINTH OPTION

EQUIPMENT SHELF OPTION

HEATER OPTIONS

BATTERY/STORAGE BOX OPTION
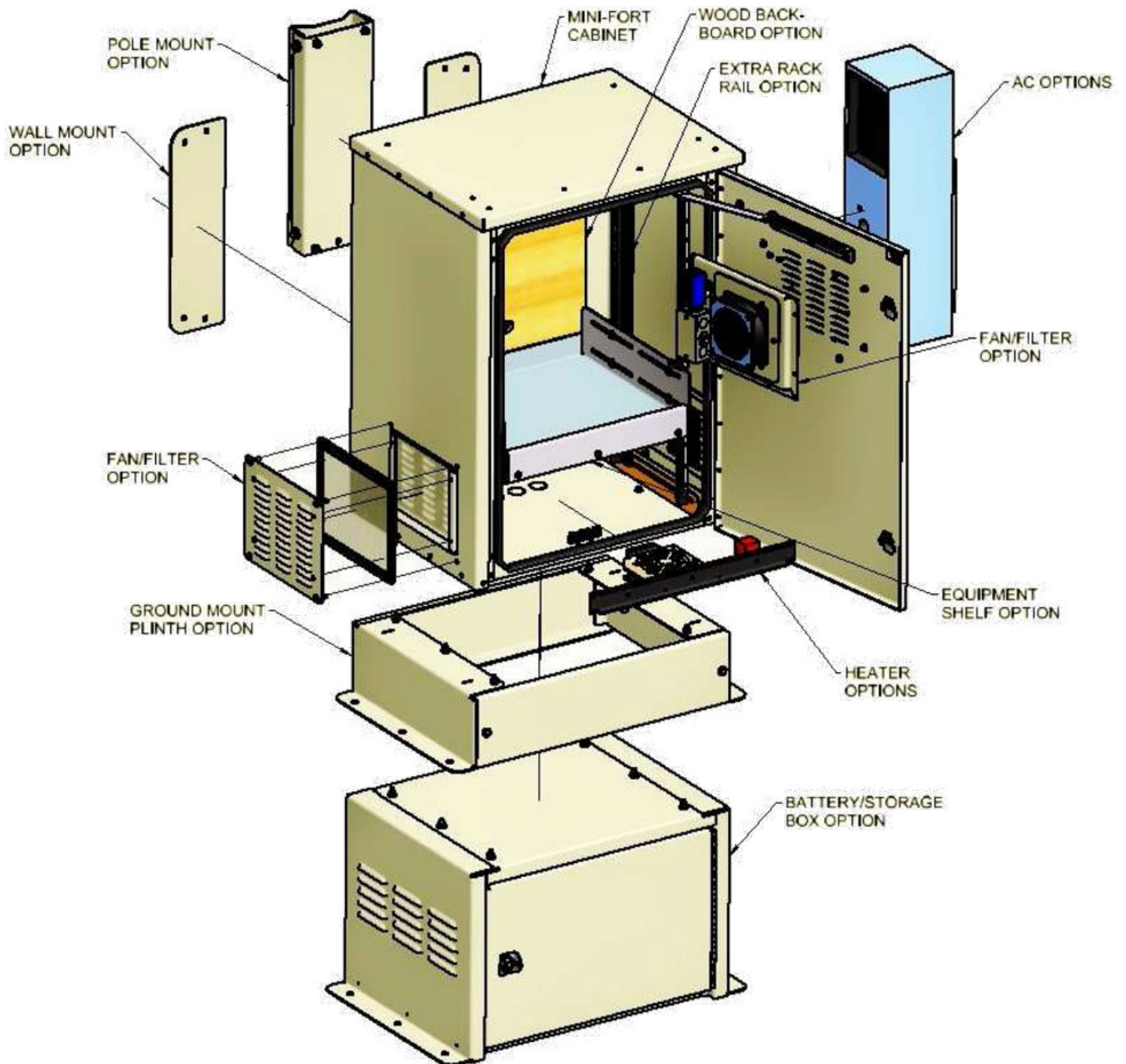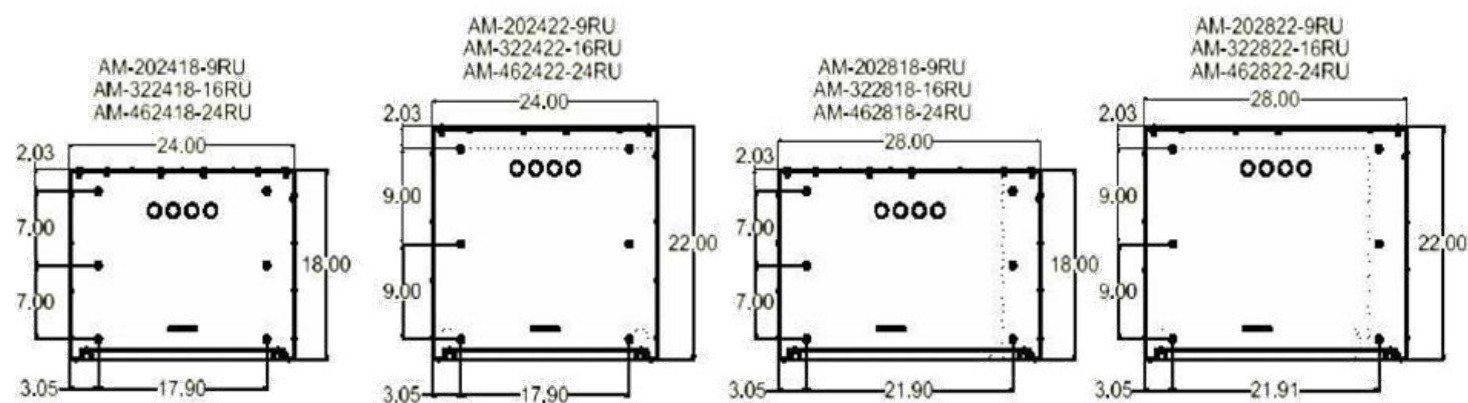
Installation

The *AP MINIFORT®* cabinet should be mounted on a concrete pad. See the figure below for pad mounting hole patterns.
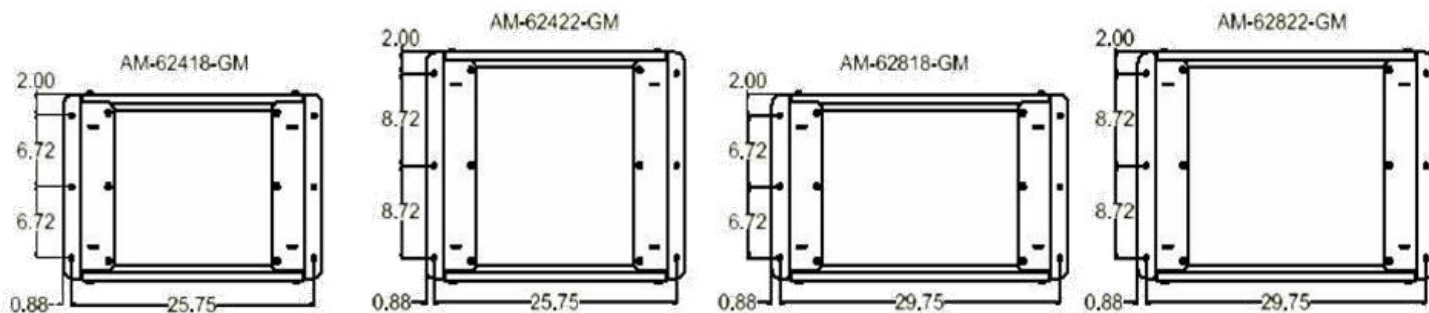
⚠️ **WARNING** — **During cabinet mounting, fixture the cabinet securely to avoid personal injury or cabinet damage.**
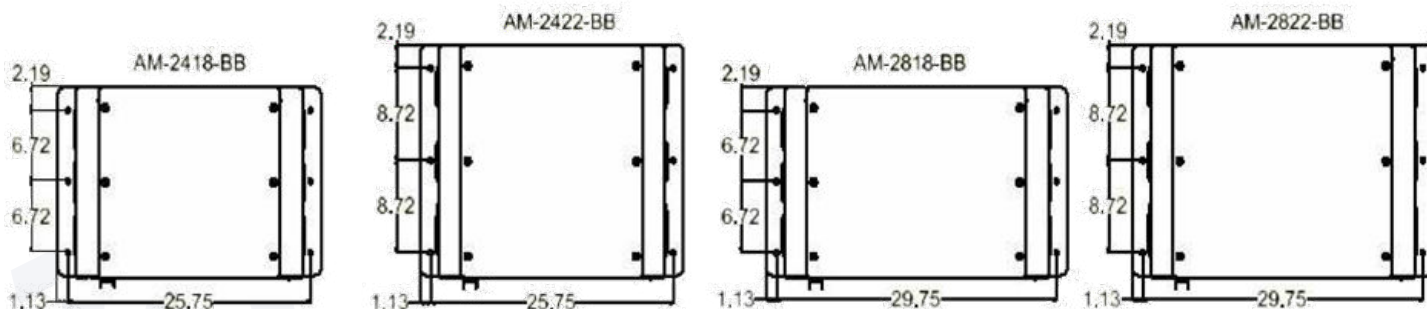

CABINET MOUNTING LAYOUT

MOUNTING PLINTH LAYOUT

BATTERY/STORAGE BOX LAYOUT

Mounting Hardware

When securing the American Products *AP MINIFORT*® enclosure to a concrete pad, we recommend utilizing a minimum of a 3/8" nominal diameter expansion anchor for maximum stability. Specifications below are for the Truebolt brand wedge type expansion anchor (or equivelant).
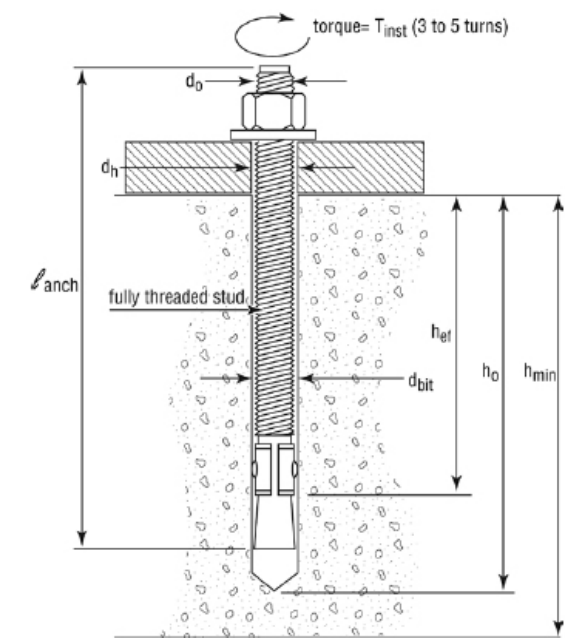
	Symbol	Units	Nominal Anchor Diameter (in)	
Anchor outer diameter	d_0	in	.375	
Nominal carbide bit diameter	d_{bit}	in	3/8	
Effective embedment depth	h_{ef}	in	1-3/4	2-5/8
Min hole depth	h_0	in	2-1/2	3-3/8
Min slab thickness	h_{min}	in	4	5
Installation torque	T_{inst}	ft-lb	25	
Min hole diameter in fixture	d_h	in	7/16	

Mounting Provisions

MINI-FORT ENCLOSURE

MOUNTING PLINTH

CONCRETE PAD, 4" TO 6" THICK IN ACCORDANCE WITH INDUSTRY STANDARDS AND IN COMPLIANCE WITH LOCAL BUILDING CODES
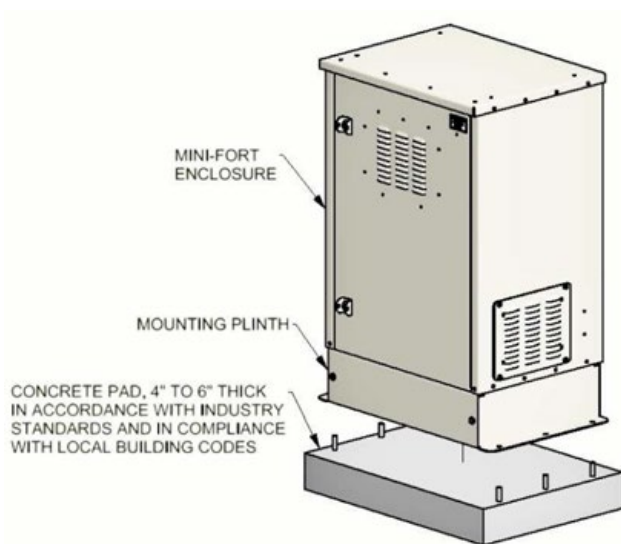
PAD MOUNTING APPLICATION: VERIFY CABINET CLEARANCES REQUIRED FOR MINI-FORT MODEL

POLE MOUNT BRACKET

LAG BOLT & WASHER

CABINET MOUNT BRACKET

MINI-FORT ENCLOSURE

POLE (REF)

POLE MOUNTING APPLICATION: VERIFY CABINET CLEARANCES REQUIRED FOR MINI-FORT MODEL

LAG BOLT & WASHER

MINI-FORT ENCLOSURE

WALL MOUNT BRACKET

WALL MOUNT SURFACE ENSURE SUFFICIENT BRACING IS PROVIDED TO SUPPORT ENCLOSURE
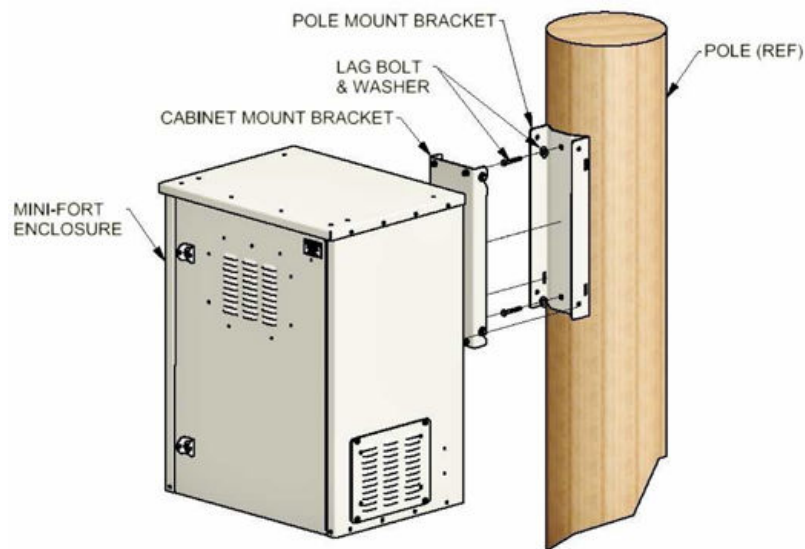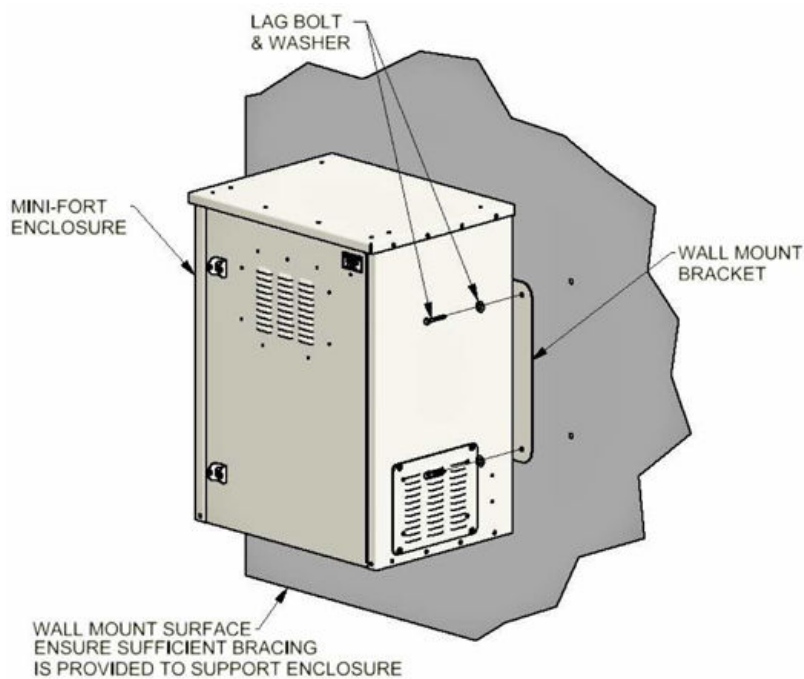
WALL MOUNTING APPLICATION: VERIFY CABINET CLEARANCES REQUIRED FOR MINI-FORT MODEL

Clearance Requirements

When selecting a location to mount the cabinet, ensure that proper clearance is available to allow the cabinet door to open fully.

See Figure below for top view of cabinet footprint.

POLE (REF)

POLE MOUNT BRACKET
ASSEMBLY (REF)

1.85

MINI-FORT
ENCLOSURE

24" W X 18" D——38.97" TOTAL
28" W X 18" D——42.97" TOTAL
24" W X 22" D——46.97" TOTAL
28" W X 22" D

DOOR SHOWN OPEN WITH
WIND GUARD ENGAGED

TOP VIEW OF MINI-FORT, SHOWN
WITH POLE MOUNT APPLICATION
FOR REFERENCE. CLEARENCES
NOTED FOR ALL MODELS.
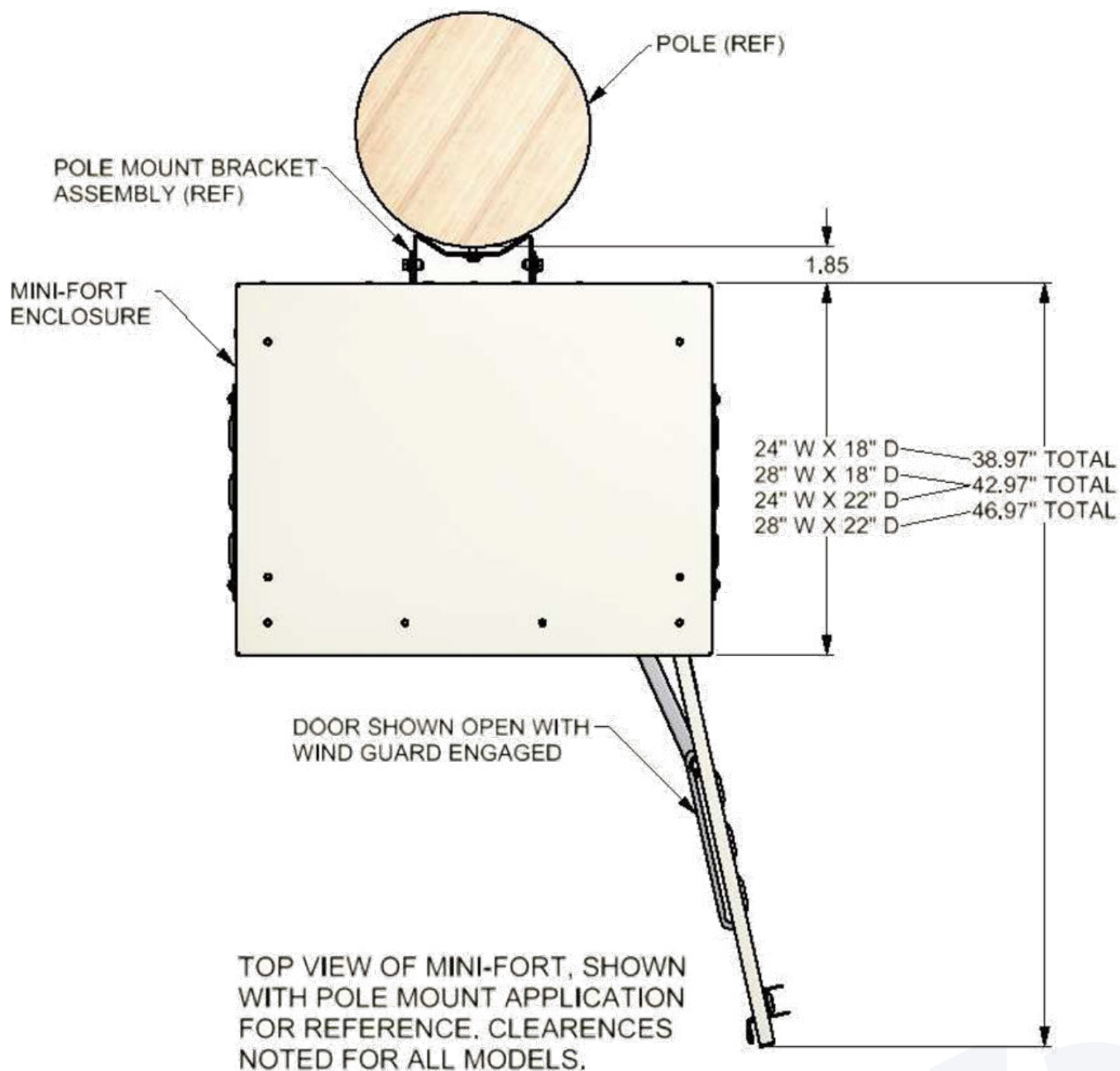
Grounding Information

Bonding and grounding should be done in accordance with industry standard procedures and comply with local electrical codes. The main cabinet ground bar is located in the rear of the cabinet as shown below.
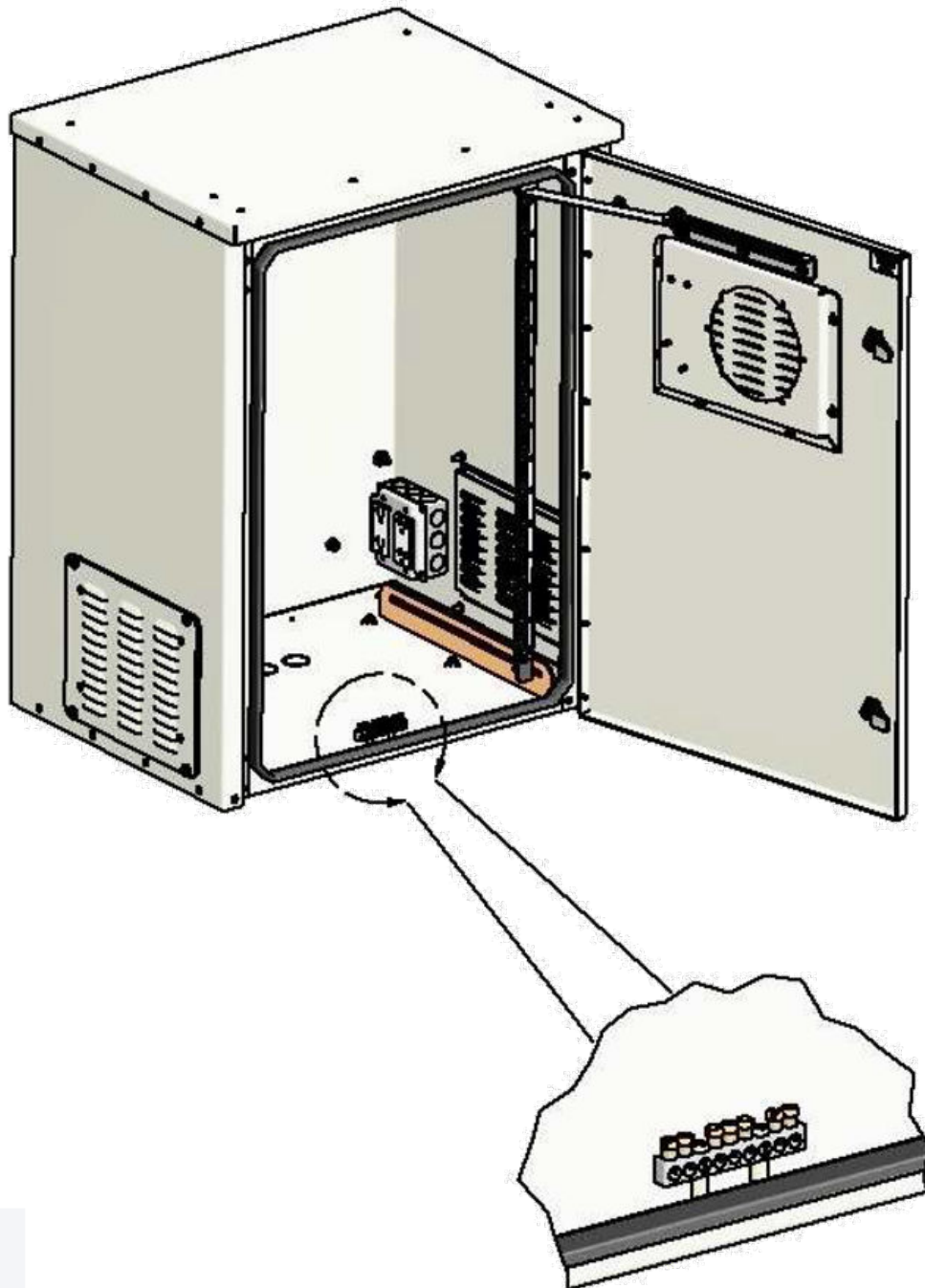
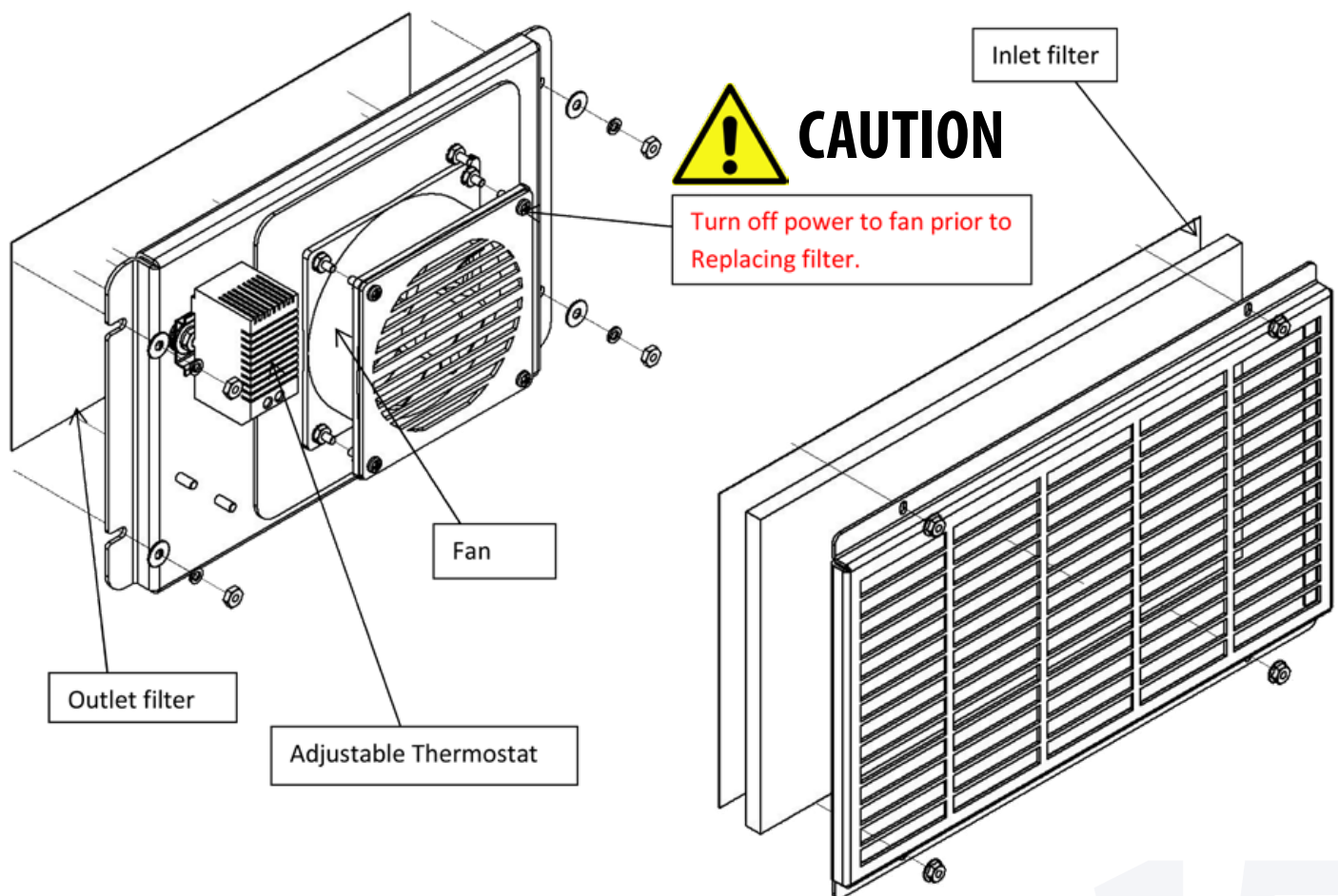## FAN VENTILATION SYSTEM (OPTIONAL)

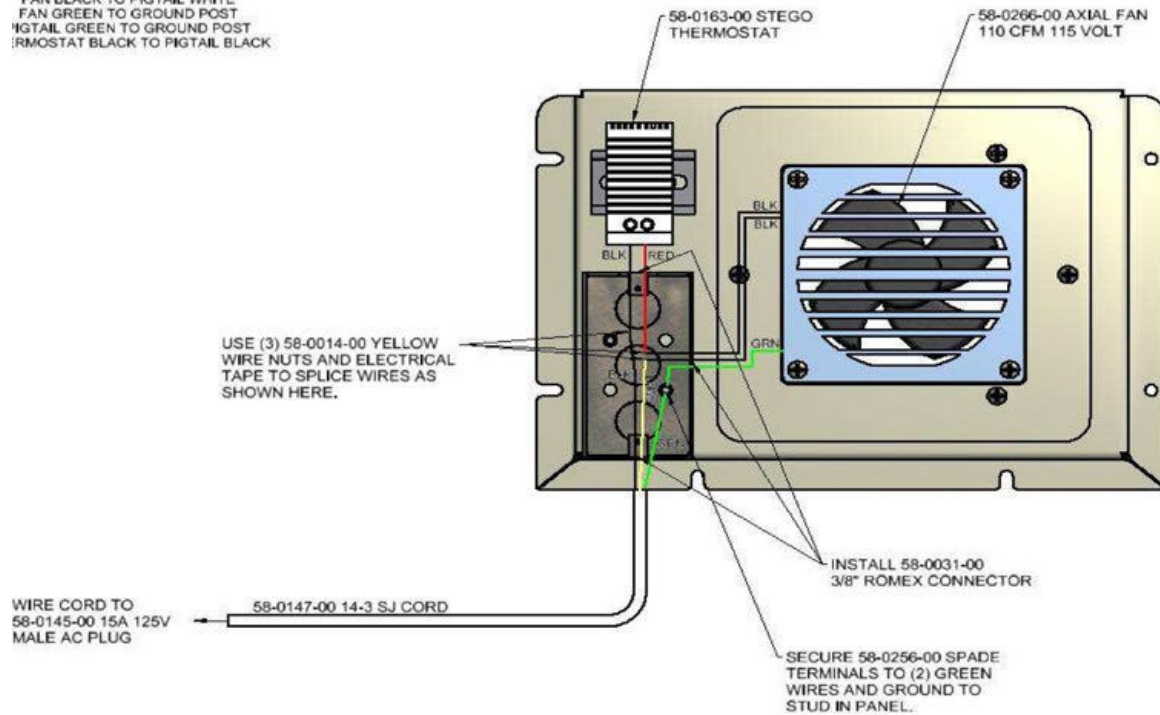The *AP MINIFORT* ® can be equipped with a fan ventilation system and thermostat control.

The cabinet has two filters. The inlet filters are on the inside of the cabinet. To replace the filter remove the four nuts that secure the filter frame, remove old filter media and replace with new media and reinstall the filter frame. The outlet filter, which primarily protects the cabinet from dust and debris flowing to the cabinet when the fan is not active, is located between the fan panel and the exterior louvers on the cabinet.

The fan forces air out of the top exterior louvers. This action draws outside air into the cabinet through the bottom set of filtered louvers on the exterior of the cabinet.
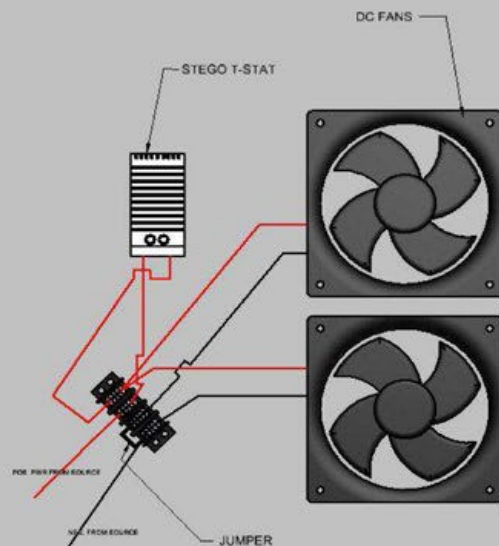

⚠ **CAUTION**

Turn off power to fan prior to Replacing filter.

Inlet filter

Fan

Outlet filter

Adjustable Thermostat

100 CFM Fan Wiring Diagram

WIRING CONNECTIONS

FAN BLACK TO THERMOSTAT RED
FAN BLACK TO PIGTAIL WHITE
FAN GREEN TO GROUND POST
PIGTAIL GREEN TO GROUND POST
THERMOSTAT BLACK TO PIGTAIL BLACK

58-0163-00 STEGO
THERMOSTAT

58-0266-00 AXIAL FAN
110 CFM 115 VOLT

BLK
BLK

BLK   RED

GRN

USE (3) 58-0014-00 YELLOW
WIRE NUTS AND ELECTRICAL
TAPE TO SPLICE WIRES AS
SHOWN HERE.

INSTALL 58-0031-00
3/8" ROMEX CONNECTOR

WIRE CORD TO
58-0145-00 15A 125V
MALE AC PLUG

58-0147-00 14-3 SJ CORD

SECURE 58-0256-00 SPADE
TERMINALS TO (2) GREEN
WIRES AND GROUND TO
STUD IN PANEL.

12,24,48 VOLT DC FAN WIRING DIAGRAM

STEGO T-STAT

DC FANS

POS. PWR FROM SOURCE

NEG. FROM SOURCE

JUMPER

WIRING DIAGRAM

LOAD CENTER

NEUTRAL

GROUND

52-0075-00

Appendix A

Technical Support
American Products can be contacted for any issues that arise with the supplied product.

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When calling, please have available, or if faxing or emailing, be sure to provide:
- Part Number   _____
- Serial Number   _____
- Date of Purchase   _____
- Date of Installation   _____

Warranty Policy
Enclosures designed and manufactured by American Products shall be warranted to be free of defects in material or workmanship for a period of 5 years (U.S. & Canada) and 3 years for International deployments from the date of shipment. Should the product be proven to be defective, American Products will have the option to repair or replace the product. Items included with the enclosures, not manufactured by American Products, will carry the original manufacturer's warranty.

It is the responsibility of the buyer to communicate any special environmental concerns in which the enclosures will be utilized. Special materials may be required to allow for proper corrosion resistance for harsh environments. The warranty does not cover enclosures used in applications and environments for which they were not designed. Warranty does not cover abuse, modifications by others or reimbursement for unauthorized rework. At no time will American Products reimburse purchaser for unauthorized rework on any product.

Under no circumstances is American Products liable for any consequential damages, liquidated damages, loss in profits or revenues, costs of capital, downtime costs or damages related to our product performance.

Warranty Claims
Enclosures found to be defective will be repaired or replaced with the same or comparable product. All warranty claims must be communicated to our customer service (855) 736-2135 department to obtain an RMA number. For warranty claims in the USA and Canada, freight will be managed and paid by American Products. For warranty claims outside of the USA and Canada, the customer will be responsible for managing the freight and freight expenses. Products being returned from other than US or Canada are to be returned to the factory in Strafford, MO to receive warranty resolution, once approved with an RMA.

Except for the express warranty stated above, American Products makes no other warranties with respect to the product, expressed or implied, including but not limited to merchantability or fitness for a particular purpose.

AMERICAN®
PRODUCTS
Turn-Key Enclosure Solutions

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